



Custom Roll Forming

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For precision roll formed shapes, frames and channels, come to Hygrade...the name that means High Quality. Angles, channels, special shapes, decorative trim, structural sections: whatever you need, Hygrade meets it with commitment to service and dedication to quality.

Call us at 800-645-9475 to discuss your custom roll forming needs.

- 5,000 feet minimum runs
- In-house engineering, tooling, and die making capability
- Prototyping available
- Stocking program available
- Thickness: .005" through .125"

Materials & Finishes

- Clear, bronze, black and gold anodized aluminum
- Mill finish aluminum
- Tin plate steel
- Stainless steel
- Galvanized steel
- Cold rolled steel
- Painted Steel
- Vinyl Coated Steel
- Brass
- Copper

Secondary Operations

- Punching
- Cutting
- Notching
- In-line laser welding

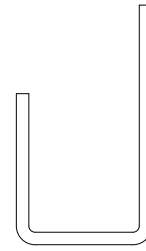


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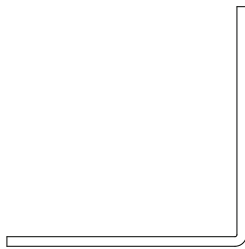
Standard Roll Formed Shapes:



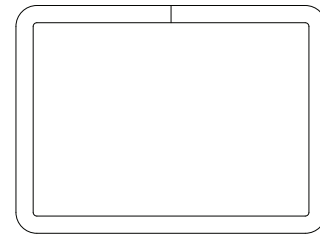
U-Channel



J-Channel



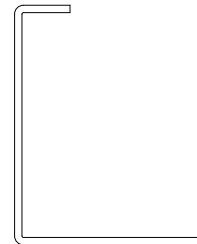
L-Channel



Box



C-Channel



Open Box



Step Channel

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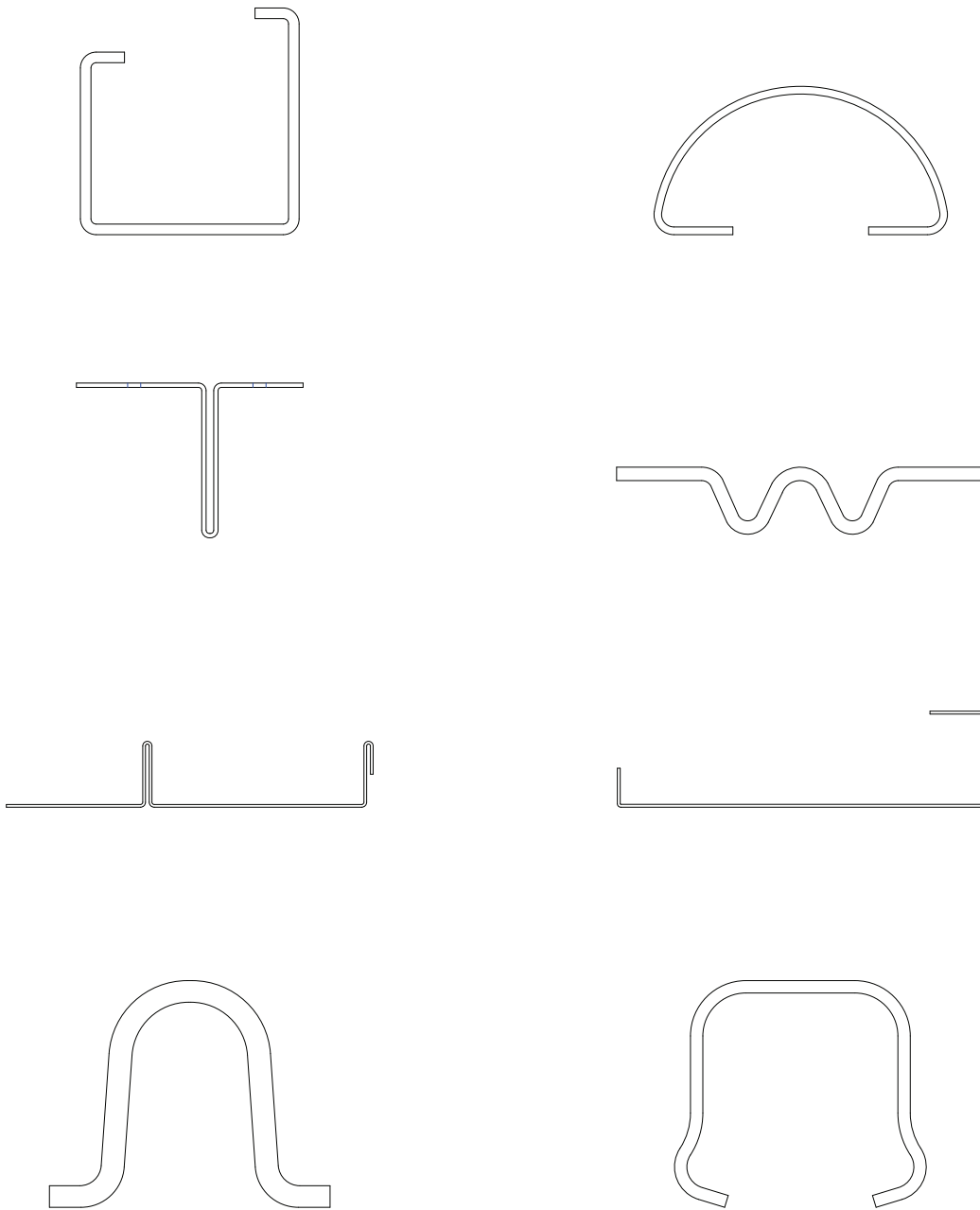
Hygrade's flexible and expandable tooling permits manufacture of a wide variety of the shapes above with minimal tooling costs. Hygrade will customize the standard profiles above to meet your roll formed needs using in-house design and tool making capabilities and can provide value-added secondary operations such as cutting to length, punching, notching, and drilling.

Call us at 800-645-9475 to discuss your roll forming needs.



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Custom Roll Formed Shape Examples:



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Let Hygrade Customize for You - Hygrade creates customized products to fit proprietary requirements and can also modify standard profiles to meet specific needs. Hygrade will make customized roll formed profiles to your specifications using in-house design and tool making capabilities and can provide value-added secondary operations such as cutting to length, punching, notching, and drilling.

Call us at 800-645-9475 to discuss how Hygrade can meet your custom roll forming needs.